

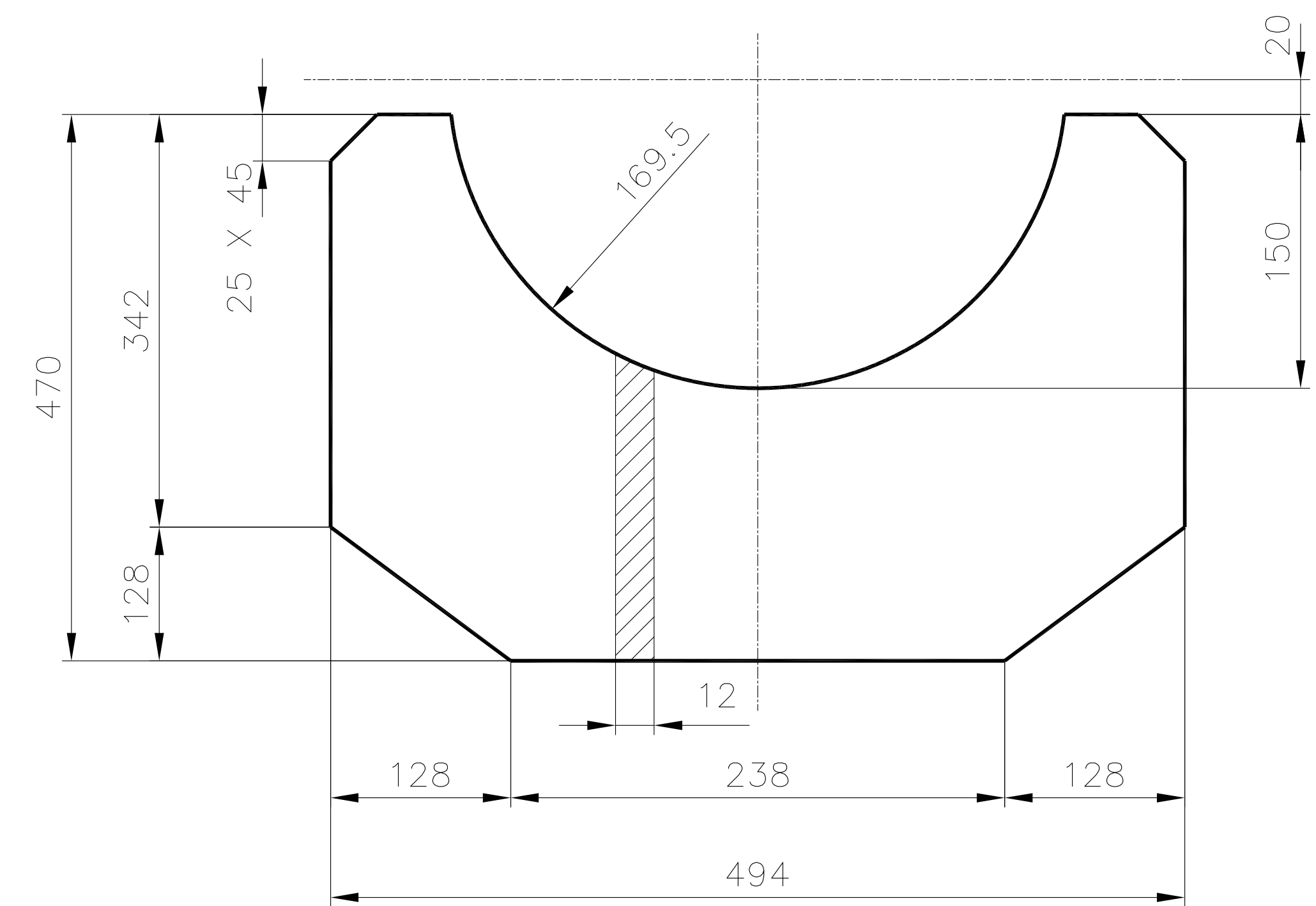
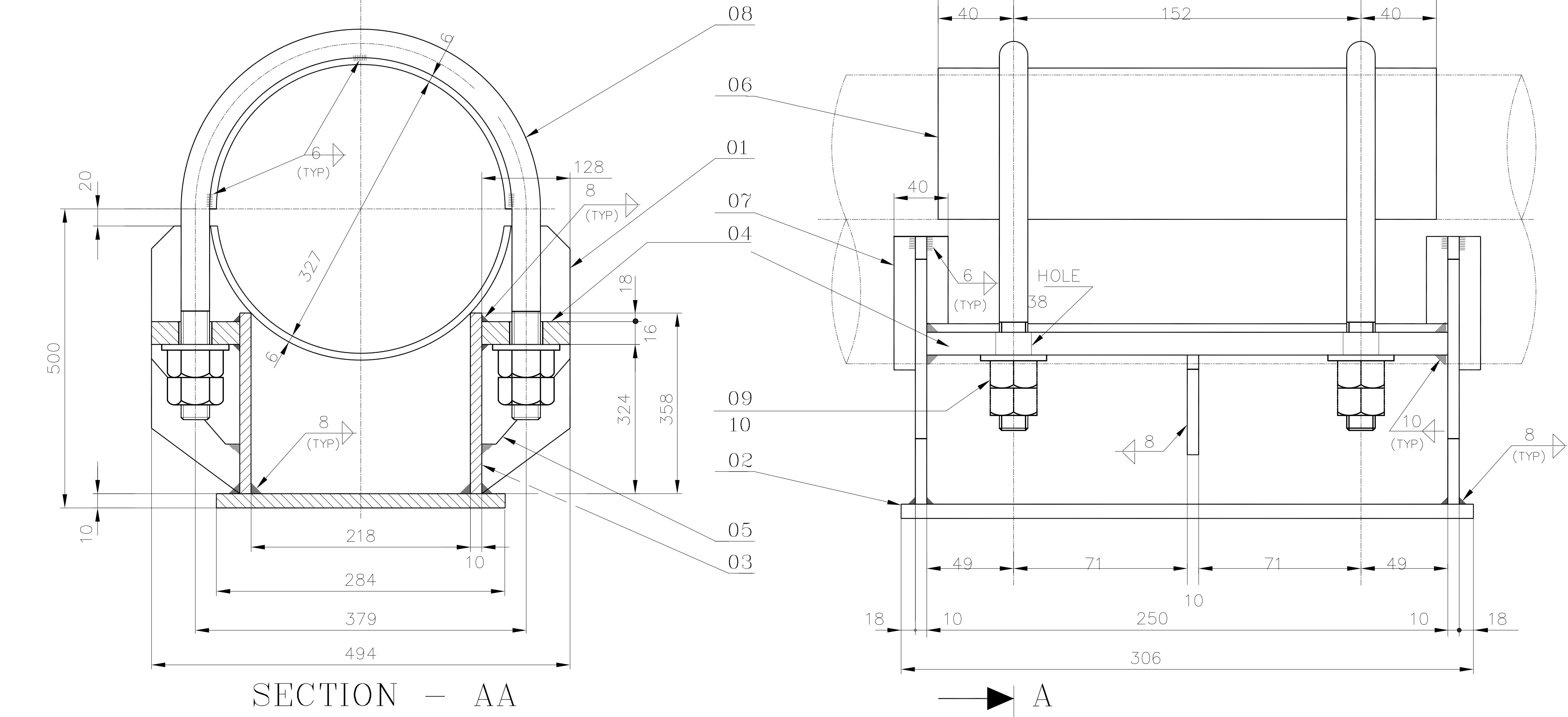
DRAWING No. 2-80-928-12604

ALL DIMENSIONS ARE IN MILLIMETRES

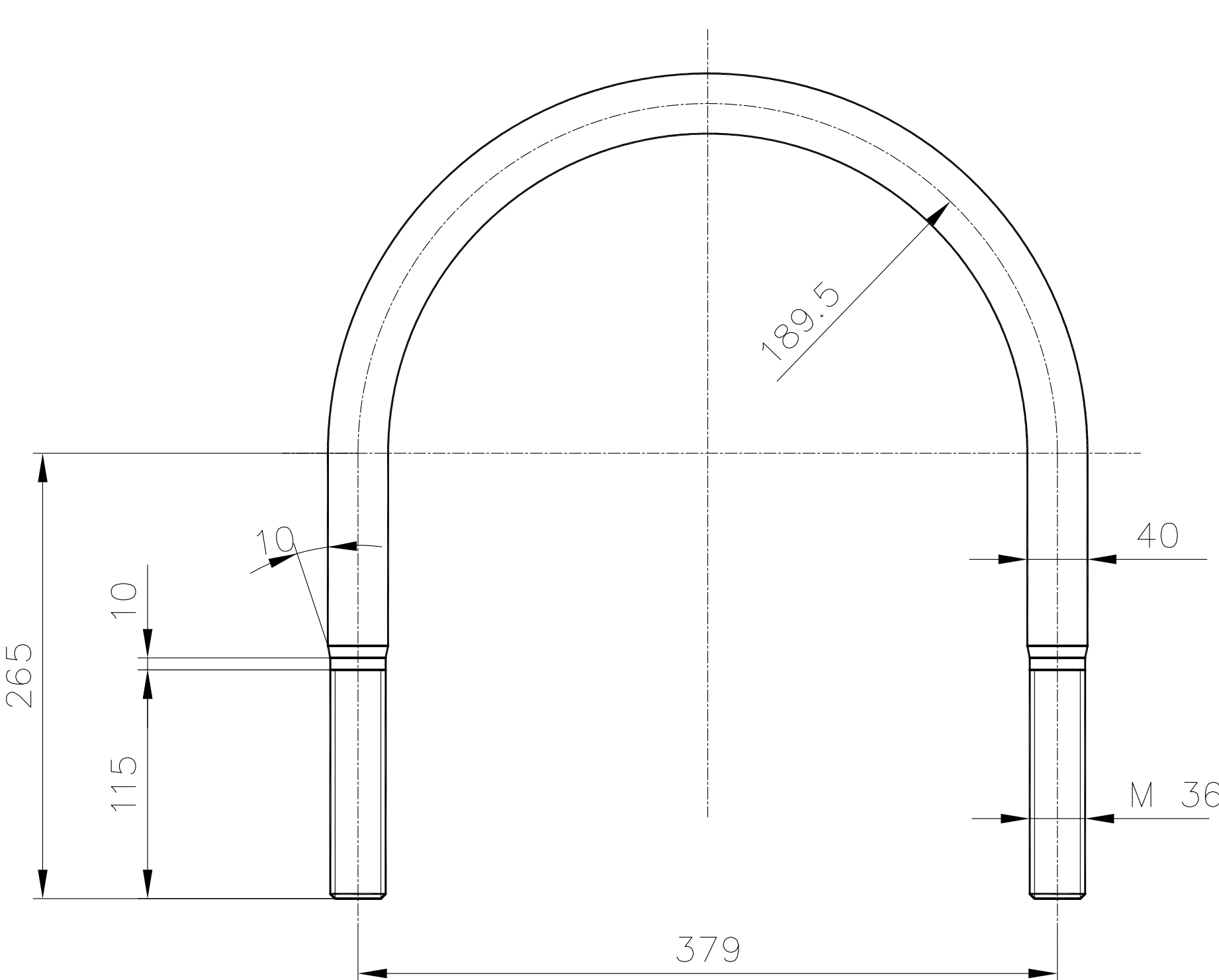
NOTES: -

01 FOR NOTES REFER DRAWING NO.4-80-800-34106

DESIGN LOAD : 5000 KG
DESIGN TEMP. : 540 °C



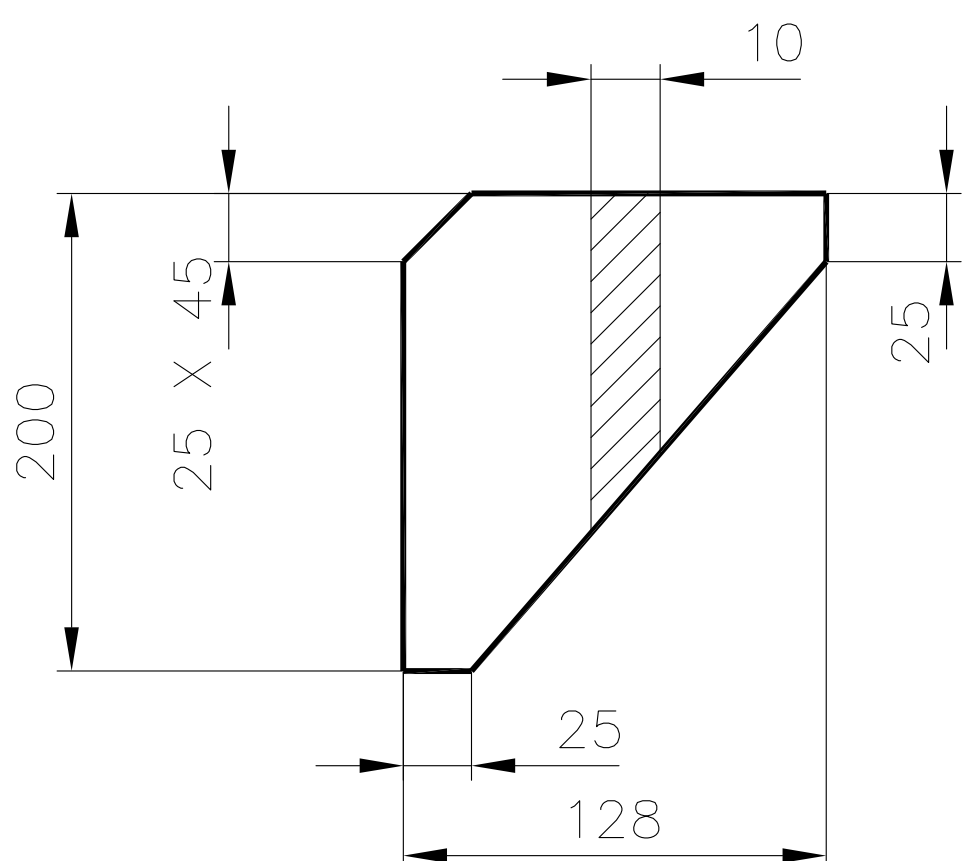
ITEM No.01



ITEM No.08

NOTES: -

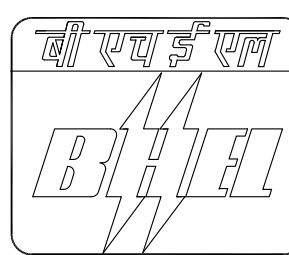
01. METRIC SCREW THREADS AS PER IS:4218.



ITEM No.05

10	PUNCHED WASHER M36	4-80-999-99026	05	159422650000 SA387Gr22CL2		0.088
				413240003600		4
09	NUT M36 X4	4-80-999-99045	05	SA194Gr7	C	0.430
				153393420000		8
08	'U' ROD M36 ROD DIA40 ; L=1125	2-80-928-12604		SA182GrF22CL3	P	11.101
				159422660000		2
07	PAD PLATE-2 PL 6THKX40X480	2-80-928-12604		SA387Gr22CL2	P	0.904
				159422660000		2
06	PAD PLATE-1 PL 6THKX232X520	2-80-928-12604		SA387Gr22CL2	P	5.682
				SA387Gr22CL2		1
05	STIFFNER PLATE PL 10THKX128X200	2-80-928-12604		159422680000	P	1.278
				SA387Gr22CL2		2
04	FIXING PLATE PL 16THKX128X250	2-80-928-12604		159422530000	P	3.734
				SA387Gr22CL2		2
03	VERTICAL PLATE PL 10THKX358X250	2-80-928-12604		159422680000	P	7.026
				SA387Gr22CL2		2
02	BOTTOM PLATE PL 10THKX284X306	2-80-928-12604		159422680000	P	6.822
				SA387Gr22CL2		1
01	SIDE PLATE PL 12THKX470X494	2-80-928-12604		159422690000	P	16.657
				SA387Gr22CL2		2
ITEM NO.	DESCRIPTION	DRAWING NO.	NO. VAR NO.	MATL CODE	A	UNIT WT.
				MATL SPECN	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME KONDAPA	SIGN	DATE 25.10.13	NO OF ITEMS
CHD	KONDAPA		25.10.13	
APPD	K.V.RAMANI		25.10.13	

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE			NTS	97.696		
TITLE SHOCK ABSORBER CLAMP FOR PIPE OD 327 (AS)				CARD CODE	DRAWING No.	REV
				U 01	2-80-928-12604	